according to Regulation (EC) No. 1907/2006 (REACH) and Regulation (EU) No 453/2010

Revision date: 31.03.2014 Version: en-GB.IE Language: Date of print: 09.04.2014

Page:

Electrolyte AE 35

Article number 22.035

1 of 8

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

arking Systems Gmbh

Trade name:

Electrolyte AE 35

1.2 Relevant identified uses of the substance or mixture and uses advised against

General use:

Electrolytic/electro-chem metal marking for steels and chrome-plated parts (pH-neutral)

1.3 Details of the supplier of the safety data sheet

Company name:	Schilling Marking Systems GmbH	
Street/POB-No .:	In Grubenäcker 1	
Postal Code, city:	78532 Tuttlingen	
	Germany	
WWW:	www.schilling-marking.de	
E-mail:	info@schilling-marking.de	
Telephone:	+49 (0)7461 9472-0	
Telefax:	+49 (0)7461 9472-28	
Dept. responsible for information:		
	Herr Andreas Schilling,	

Telephone: +49 (0)7461 9472-0 Email: info@schilling-marking.de

1.4 Emergency telephone number

GIZ-Nord, Germany Telephone: +49 (0)551-19240

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to EC regulation 1272/2008 (CLP)

Eye Irrit. 2; H319 Causes serious eye irritation.

Classification according to Directive 67/548/EEC or 1999/45/EC

Xi; R36 Irritating to eyes.

2.2 Label elements

Labelling (CLP)



Signal word:	Warning	
Hazard statements:	H319	Causes serious eye irritation.
Safety precautions:	P102	Keep out of reach of children.
	P280	Wear protective gloves/protective clothing/eye protection.
	P305+P351+P33 P337+P313	³⁸ IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

according to Regulation (EC) No. 1907/2006 (REACH) and Regulation (EU) No 453/2010

Revision date:31.03.2014Version:5Language:en-GB,IEDate of print:09.04.2014



Electrolyte AE 35 Article number 22.035

Page:

Labelling (67/548/EEC or 1999/45/EC)

	irritant	Xi
R phrase(s):	R 36	Irritating to eyes.
S phrase(s):	S 2 S 24/25	Keep out of the reach of children. Avoid contact with skin and eyes.
	S 26	In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

2.3 Other hazards

Electrolytic vapours may form during the electrochemical process.

SECTION 3: Composition / information on ingredients

3.1 Substances: not applicable

3.2 Mixtures

Chemical characterization: mixture of water/mineral salt and complexing agent, nitrite-free

Hazardous ingredients:

Ingredient	Designation	Content	Classification
EINECS 229-347-8 CAS 6484-52-2	Ammonium nitrate	< 10 %	EU: O; R8. Xi; R36. CLP: Ox. Sol. 3; H272. Eye Irrit. 2; H319.
REACH 01-2119457026-42-xxxx EINECS 201-069-1 CAS 5949-29-1	Citric acid monohydrate	< 10 %	EU: Xi; R36. CLP: Eye Irrit. 2; H319.
EINECS 200-661-7 CAS 67-63-0	Isopropyl alcohol	< 10 %	EU: F; R11. Xi; R36. R67. CLP: Flam. Liq. 2; H225. Eye Irrit. 2; H319. STOT SE 3; H336.

SECTION 4: First aid measures

4.1 Description of first aid measures

In case of inhalation:	Provide fresh air. Seek medical attention if irritation persists. In case of irregular breathing or respiratory arrest provide artificial respiration.
In case of skin contact:	After contact with skin, wash immediately with soap and plenty of water. Remove contaminated clothing immediately and dispose of safely. Consult a doctor if skin irritation persists.
After eye contact:	Immediately flush eyes with plenty of flowing water for 10 to 15 minutes holding eyelids apart. Subsequently consult an ophthalmologist.
After swallowing:	Do NOT induce vomiting. Rinse mouth and drink large quantities of water. Never give anything by mouth to an unconscious person. Consult doctor afterwards.

4.2 Most important symptoms and effects, both acute and delayed

After eye contact: Reddening, pain.

4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

according to Regulation (EC) No. 1907/2006 (REACH) and Regulation (EU) No 453/2010

Revision date:31.03.2014Version:5Language:en-GB,IEDate of print:09.04.2014

Page:

Electrolyte AE 35

Article number 22.035

3 of 8

SECTION 5: Firefighting measures

5.1 Extinguishing media

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Suitable extinguishing media:

Product is non-combustible. Extinguishing materials should therefore be selected according to surroundings.

5.2 Special hazards arising from the substance or mixture

Fires in the immediate vicinity may cause the development of dangerous vapours. In case of fire may be liberated: Nitrogen oxides (NOx), carbon monoxide and carbon dioxide.

5.3 Advice for firefighters

Special protective equipment for firefighters:

Additional information: Wear self-contained breathing apparatus and protective clothing to protect skin and eyes.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

Wear suitable protective clothing. Do not breathe vapours. Provide adequate ventilation.

6.2 Environmental precautions

Do not allow to penetrate into soil, waterbodies or drains.

6.3 Methods and material for containment and cleaning up

Take up mechanically, placing in appropriate containers for disposal. Thoroughly clean surrounding area.

6.4 Reference to other sections

Refer additionally to chapter 8 and 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advices on safe handling: Handle and open container with care.

Provide adequate ventilation, and local exhaust as needed. Do not breathe vapour/aerosol. Wear protective equipment. Avoid contact with skin and eyes.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storerooms and containers:

Keep container tightly closed in a cool, well-ventilated place.

- Hints on joint storage: Do not mix chemical with any other chemicals except water.
 - Keep away from food, drink and animal feedingstuffs.
- Storage class: 12 = Non-combustible liquids

7.3 Specific end use(s)

No information available.

according to Regulation (EC) No. 1907/2006 (REACH) and Regulation (EU) No 453/2010

Revision date:31.03.2014Version:5Language:en-GB,IEDate of print:09.04.2014

Page:

Electrolyte AE 35

Article number 22.035

(1)

4 of 8

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

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Occupational exposure limit values:

CAS No.	Designation	Туре	Limit value
67-63-0	Isopropyl alcohol	Great Britain: WEL-STEL Great Britain: WEL-TWA Ireland: 15 minutes Ireland: 8 hours	1250 mg/m³; 500 ppm 999 mg/m³; 400 ppm 400 ppm 200 ppm

8.2 Exposure controls

Provide adequate ventilation, and local exhaust as needed.

Personal protection equipment

Occupational exposure controls

 Respiratory protection:
 Respiratory protection must be worn whenever the WEL levels have been exceeded. Use filter type A (= against vapours of organic substances) according to EN 14387.

 Hand protection:
 Protective gloves according to EN 374. Glove material: Nitrile rubber. Observe glove manufacturer's instructions concerning penetrability and breakthrough time.

 Eye protection:
 Tightly sealed goggles according to EN 166. General protection and hygiene measures: Avoid contact with skin and eyes. Do not breathe vapours.

Work place should be equipped with a shower and an eye rinsing apparatus.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance: Odour: Odour threshold:	Physical state: liquid Colour: clear weak no data available
pH value:	at 20 °C: 6.5 - 7.0
Melting point/freezing point:	-7 - 0 °C
Initial boiling point and boiling range:	no data available
Flash point/flash point range:	no data available
Evaporation rate:	no data available
Flammability: Explosive properties: Explosion limits:	no data available no data available no data available no data available
Vapour pressure:	no data available
Vapour density:	no data available
Density:	at 20 °C: approx. 1.2 g/mL
Water solubility:	at 20 °C: complete soluble
Partition coefficient: n-octanol/water:	no data available
Auto-ignition temperature:	no data available
Thermal decomposition:	no data available
Viscosity, dynamic:	no data available
Explosive properties:	no data available
Oxidizing characteristics:	no data available

according to Regulation (EC) No. 1907/2006 (REACH) and Regulation (EU) No 453/2010

Electrolyte AE 35

Article number 22.035

Revision date: 31.03.2014 Version: en-GB.IE Language: Date of print: 09.04.2014

9.2 Other information

Additional information:

no data available

SECTION 10: Stability and reactivity

10.1 Reactivity

Thermal decomposition:

see 10.3

10.2 Chemical stability

Product is stable under normal storage conditions.

10.3 Possibility of hazardous reactions

No dangerous reactions with proper and specified storage and handling

10.4 Conditions to avoid

no data available

10.5 Incompatible materials

Do not mix chemical with any other chemicals except water.

10.6 Hazardous decomposition products

In case of fire may be liberated: Nitrogen oxides (NOx), carbon monoxide and carbon dioxide. no data available

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Toxicological effects:	Acute toxicity (oral): Lack of data.
	Acute toxicity (dermal): Lack of data.
	Acute toxicity (inhalative): Lack of data.
	Skin corrosion/irritation: Lack of data.
	Eye damage/irritation: Eye Irrit. 2; H319 = Causes serious eye irritation.
	Sensitisation to the respiratory tract: Lack of data.
	Skin sensitisation: Lack of data.
	Germ cell mutagenicity/Genotoxicity: Lack of data.
	Carcinogenicity: Lack of data.
	Reproductive toxicity: Lack of data.
	Effects on or via lactation: Lack of data.
	Specific target organ toxicity (single exposure): Lack of data.
	Specific target organ toxicity (repeated exposure): Lack of data.
	Aspiration hazard: Lack of data.
Symptoms	
	After eye contact: Reddening, pain.



Page:

5 of 8

according to Regulation (EC) No. 1907/2006 (REACH) and Regulation (EU) No 453/2010

Revision date:31.03.2014Version:5Language:en-GB,IEDate of print:09.04.2014

Page:

Electrolyte AE 35

Article number 22.035

6 of 8

SECTION 12: Ecological information

12.1 Toxicity

Further details: no data available

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12.2. Persistence and degradability

Further details: Information about Isopropyl alcohol: Easily bio-degradable.

12.3 Bioaccumulative potential

Partition coefficient: n-octanol/water:

no data available

11 (0)

12.4 Mobility in soil

no data available

12.5 Results of PBT and vPvB assessment

no data available

12.6 Other adverse effects

AOX reference: Product does not contain organically bound halogen (AOX). General information: Do not allow to enter into ground-water, surface water or drains.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

 Waste key number:
 11 01 98* = Wastes from chemical surface treatment and coating of metals and other materials

 * = Evidence for disposal must be provided.

 Recommendation:
 Dispose of waste according to applicable legislation.

Contaminated packaging

Waste key number:	15 01 02 = Plastic packaging	
Recommendation:	Dispose of waste according to applicable legislation.	
	Non-contaminated packages may be recycled.	

SECTION 14: Transport information

14.1 UN number

ADR/RID, IMDG, IATA: not applicable

14.2 UN proper shipping name

ADR/RID, IMDG, IATA: Not restricted

14.3 Transport hazard class(es)

ADR/RID, IMDG, IATA: not applicable

14.4 Packing group

ADR/RID, IMDG, IATA: not applicable

14.5 Environmental hazards

No

Marine pollutant:

according to Regulation (EC) No. 1907/2006 (REACH) and Regulation (EU) No 453/2010

Electrolyte AE 35

Article number 22.035

14.6 Special precautions for user

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No dangerous good in sense of these transport regulations.

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

no data available

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations - Great Britain

Hazchem-Code:

National regulations - EC member states

Volatile organic compounds (VOC): < 10 % by weight

Labelling of packaging with <= 125mL content



Signal word: Hazard statements: Warning

Hazard statements: **NOt** a Safety precautions: P102

not applicable P102 Keep out of reach of children.

National regulations - USA

Hazard rating systems:



NFPA Hazard Rating: Health: 1 (Slight) Fire: 0 (Minimal) Reactivity: 0 (Minimal) HMIS Version III Rating: Health: 1 (Slight) Flammability: 0 (Minimal) Physical Hazard: 0 (Minimal) Personal Protection: X = Consult your supervisor



15.2 Chemical Safety Assessment

For this mixture a chemical safety assessment is not required.

SECTION 16: Other information

Further information

Wording of the H-phrases under paragraph 2 and 3:

H225 = Highly flammable liquid and vapour.

- H272 = May intensify fire; oxidiser.
- H319 = Causes serious eye irritation.

H336 = May cause drowsiness or dizziness.

Wording of the R-phrases under paragraph 2 and 3:

R 8 = Contact with combustible material may cause fire.

- R 11 = Highly flammable.
- R 36 = Irritating to eyes.
- R 67 = Vapours may cause drowsiness and dizziness.

Revision date:31.03.2014Version:5Language:en-GB,IEDate of print:09.04.2014

7 of 8

Page:

according to Regulation (EC) No. 1907/2006 (REACH) and Regulation (EU) No 453/2010

Electrolyte AE 35

Article number 22.035

Changes in section 3: classification, labelling Changes in section 3: Composition / information on ingredients General revision 28.04.2008

Department issuing data sheet

Reason of change:

Date of first version:

Contact person: see section 1: Dept. responsible for information

For abbreviations and acronyms, see: ECHA Guidance on information requirements and chemical safety assessment, chapter R.20 (Table of terms and abbreviations).

The information in this data sheet has been established to our best knowledge and was up-to-date at time of revision. It does not represent a guarantee for the properties of the product described in terms of the legal warranty regulations.



Page:

8 of 8