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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

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Trade name:

Electrolyte AE 30

1.2 Relevant identified uses of the substance or mixture and uses advised against

General use: Electrolytic/electro-chem metal marking

1.3 Details of the supplier of the safety data sheet

Company name:	Schilling Marking Systems GmbH
Street/POB-No .:	In Grubenäcker 1
Postal Code, city:	78532 Tuttlingen
	Germany
WWW:	www.schilling-marking.de
E-mail:	info@schilling-marking.de
Telephone:	+49 (0)7461 9472-0
Telefax:	+49 (0)7461 9472-28
Dept. responsible for inform	nation:
	Herr Andreas Schilling,

Telephone: +49 (0)7461 9472-0 Email: info@schilling-marking.de

1.4 Emergency telephone number

GIZ-Nord, Germany Telephone: +49 (0)551-19240

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to EC regulation 1272/2008 (CLP)

Skin Corr. 1B; H314 Causes severe skin burns and eye damage.

Classification according to Directive 67/548/EEC or 1999/45/EC

C; R34 Causes burns. Xn; R22 Harmful if swallowed.

2.2 Label elements

Labelling (CLP)



Signal word: Hazard statements:

Danger H314

Causes severe skin burns and eye damage.

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Safety precautions:	P102	Keep out of reach of children.		
	P260 P280	Do not breathe vapours. Wear protective gloves/protective clothing/eye prote	ction/face protection	i.
	P301+P330+P3	IF SWALLOWED: rinse mouth. Do NOT induce vom	niting.	
	P305+P351+P	IF ON SKIN (or hair): Remove/Take off immediately clothing. Rinse skin with water/shower.	all contaminated	
	P310	IF IN EYES: Rinse cautiously with water for several lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.	minutes. Remove co	ontact
	P405	Store locked up.		
	P501	Dispose of contents/container to hazardous or speci	al waste collection p	oint.
Labelling (67/54	48/EEC or 199	99/45/EC)		

Labelling (67/54 5/EC)

C C

	corrosive	
R phrase(s):	R 22 R 34	Harmful if swallowed. Causes burns.
S phrase(s):	S 2 S 26 S 36/37/39 S 45	Keep out of the reach of children. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Wear suitable protective clothing, gloves and eye/face protection. In case of accident or if you feel unwell, seek medical advice immediately
		(show the label where possible).

Special labelling

Text for labelling:

Contains Ammonium hydrogendifluoride and Alcohol C9-11, ethoxylated.

2.3 Other hazards

Electrolytic vapours may form during the electrochemical process. May be harmful if inhaled.

SECTION 3: Composition / information on ingredients

3.1 Substances: not applicable

3.2 Mixtures

Hazardous ingredients:

Ingredient	Designation	Content	Classification
EINECS 235-186-4	Ammonium	< 15 %	EU: Xn; R22. Xi; R36.
CAS 12125-02-9	chloride		CLP: Acute Tox. 4; H302. Eye Irrit. 2; H319.
EINECS 215-676-4	Ammonium	< 5 %	EU: T, C; R 25, 34
CAS 1341-49-7	hydrogendifluoride		CLP: Acute Tox. 3; H301. Skin Corr. 1B; H314.
EINECS -	Alcohol C9-11,	< 2.5 %	EU: Xn; R22. Xi; R41.
CAS 68439-46-3	ethoxylated		CLP: Acute Tox. 4; H302. Eye Dam. 1; H318.



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SECTION 4: First aid measures

4.1 Description of first aid measures

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General information:	First aider: Pay attention to self-protection!
In case of inhalation:	Provide fresh air. In case of respiratory difficulties seek medical attention.
In case of skin contact:	Change contaminated clothing. Remove residues with water. In case of skin irritation, consult a physician.
After eye contact:	Immediately flush eyes with plenty of flowing water for 10 to 15 minutes holding eyelids apart. Subsequently seek the immediate attention of an ophthalmologist.
After swallowing:	Rinse mouth immediately and drink plenty of water. Seek medical attention. Do not induce vomiting. Never give anything by mouth to an unconscious person.
4.2 Most import	tant symptoms and effects, both acute and delayed

Causes severe skin burns and eye damage.

4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media:

Product is non-combustible. Extinguishing materials should therefore be selected according to surroundings.

5.2 Special hazards arising from the substance or mixture

Fires in the immediate vicinity may cause the development of dangerous vapours. In the event of a fire, the following may be produced when the water evaporates: Chlorine decomposition products, ammonia, nitrogen oxides (NOx), carbon monoxide and carbon dioxide.

5.3 Advice for firefighters

Special protective equipment for firefighters:

Additional information: Hazchem-Code: 2X

Do not allow fire water to penetrate into surface or ground water.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes. Provide adequate ventilation. Do not breathe vapour/aerosol. Wear protective equipment. Keep away from unprotected people.

6.2 Environmental precautions

Do not allow to penetrate into soil, waterbodies or drains.

6.3 Methods and material for containment and cleaning up

Soak up with absorbent materials such as sand, siliceus earth, acid- or universal binder. Store in special closed containers and dispose of according to ordinance. Final cleaning.

6.4 Reference to other sections

Refer additionally to chapter 8 and 13.

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SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advices on safe handling: Provide adequate ventilation, and local exhaust as needed. Avoid contact with skin, eyes, and clothing. Do not breathe vapour/aerosol. Do not mix with other chemicals. Wear protective equipment.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storerooms and containers:

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- Hints on joint storage: Do not store together with strong acids or alkalis.
 - Keep away from food and drink.

(1)

Storage class:

8 B = Non-combustible corrosive substances

7.3 Specific end use(s)

No information available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

CAS No.	Designation	Туре	Limit value
12125-02-9	Ammonium chloride	Great Britain: WEL-STEL Great Britain: WEL-TWA Ireland: 15 minutes Ireland: 8 hours	20 mg/m ³ Smoke 10 mg/m ³ Smoke 20 mg/m ³ 10 mg/m ³
1341-49-7	Ammonium hydrogendifluoride	Europe: IOELV: TWA Great Britain: WEL-TWA Ireland: 8 hours	2.5 mg/m ³ (Fluorides, inorganic) 2.5 mg/m ³ (calculated as F) 2.5 mg/m ³

8.2 Exposure controls

Provide good ventilation and/or an exhaust system in the work area.

Personal protection equipment

Occupational exposure controls

Respiratory protection:	Respiratory protection must be worn whenever the WEL levels have been exceeded. Use filter type A-P3 according to EN 14387.
Hand protection:	Protective gloves according to EN 374. Glove material: Nitrile rubber or butyl caoutchouc (butyl rubber) Observe glove manufacturer's instructions concerning penetrability and breakthrough time.
Eye protection:	Tightly sealed goggles according to EN 166.
Body protection:	Wear suitable protective clothing.
General protection and hy	giene measures:
	Take off immediately all contaminated clothing.
	Wash hands before breaks and after work.
	Avoid contact with skin and eyes.
	When using do not eat, drink or smoke.
	Work place should be equipped with a shower and an eye rinsing apparatus.

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SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance:	Physical state: liquid
Odour:	characteristic
Odour threshold:	no data available
pH value:	2.5 - 4.5
Melting point/freezing point:	no data available
Initial boiling point and boiling range:	no data available
Flash point/flash point range:	not combustible
Evaporation rate:	no data available
Flammability:	no data available
Explosive properties:	no data available
Explosion limits:	no data available
	no data available
Vapour pressure:	no data available
Vapour density:	no data available
Density:	no data available
Water solubility:	completely miscible
Partition coefficient: n-octanol/water:	no data available
Auto-ignition temperature:	no data available
Thermal decomposition:	no data available
Viscosity, dynamic:	no data available
Explosive properties:	no data available
Oxidizing characteristics:	no data available

9.2 Other information

Additional information:

no data available

SECTION 10: Stability and reactivity

10.1 Reactivity

Refer to 10.3

10.2 Chemical stability

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

No hazardous reaction when handled and stored according to provisions.

10.4 Conditions to avoid

Do not mix with other chemicals.

10.5 Incompatible materials

Strong acids and alkalis

10.6 Hazardous decomposition products

In the event of a fire, the following may be produced when the water evaporates: Chlorine decomposition products, ammonia, nitrogen oxides (NOx), carbon monoxide and carbon dioxide. no data available

Thermal decomposition:

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SECTION 11: Toxicological information

11.1 Information on toxicological effects

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Toxicological effects:

Acute toxicity (oral): Based on available data, the classification criteria are not met. May be harmful if swallowed.
Acute toxicity (dermal): Based on available data, the classification criteria are not met. Acute toxicity (inhalative): Based on available data, the classification criteria are not met. Acute toxicity (inhalative): Based on available data, the classification criteria are not met. Skin corrosion/irritation, eye damage/irritation: Skin Corr. 1B; H314 = Causes severe skin burns and eye damage.
Sensitisation to the respiratory tract: Lack of data.
Skin sensitisation: Lack of data.
Germ cell mutagenicity/Genotoxicity: Lack of data.
Carcinogenicity: Lack of data.
Reproductive toxicity: Lack of data.
Effects on or via lactation: Lack of data.
Specific target organ toxicity (single exposure): Lack of data.
Specific target organ toxicity (repeated exposure): Lack of data.
Aspiration hazard: Lack of data.

SECTION 12: Ecological information

12.1 Toxicity

Aquatic toxicity: Harmful effects on water organisms by modification of pH-value.

12.2. Persistence and degradability

Further details: no data available

12.3 Bioaccumulative potential

Partition coefficient: n-octanol/water: no data available

12.4 Mobility in soil

no data available

12.5 Results of PBT and vPvB assessment

no data available

12.6 Other adverse effects

General information: Do not allow to enter into ground-water, surface water or drains.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Waste key number:	11 01 98* = Wastes from chemical surface treatment and coating of metals and other materials (eg. galvanic processes, zinc coating processes, pickling processes, etching, phosphatising, alkaline degreasing, anodising)
Recommendation:	* = Evidence for disposal must be provided.
Recommendation:	Special waste. Dispose of waste according to applicable legislation.

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Contaminated packaging

Recommendation:

Dispose of waste according to applicable legislation. Non-contaminated packages may be recycled. Handle contaminated packages in the same way as the substance itself.

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SECTION 14: Transport information

14.1 UN number

ADR/RID, IMDG, IATA: 3264

14.2 UN proper shipping name

ADR/RID, IMDG, IATA: UN 3264, CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (Ammonium hydrogendifluoride)

14.3 Transport hazard class(es)

ADR/RID:	Class 8, Code: C1
IMDG:	Class 8, Subrisk -
IATA:	Class 8

14.4 Packing group

ADR/RID, IMDG, IATA:

14.5 Environmental hazards

Marine pollutant:

14.6 Special precautions for user

No

Land transport (ADR/RID)

ADR/RID: Kemmler-number 80, UN number 3264 8 274 1 L E2 P001 IBC02 MP15 T11 TP2 TP27 L4BN
E
F-A, S-B
274
1 L
E2
P001
-
IBC02
-
-
T11
TP2, TP27
Category B. Clear of living quarters.
Causes burns to skin, eyes and mucous membranes.
none





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Air transport (IATA)

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Hazard: EQ: Passenger Ltd.Qty.: Passenger: Cargo: Special Provisioning: ERG: Corrosive E2 Pack.Instr. Y840 - Max. Net Qty/Pkg. 0.5 L Pack.Instr. 851 - Max. Net Qty/Pkg. 1 L Pack.Instr. 855 - Max. Net Qty/Pkg. 30 L A3 A803

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

no data available

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations - Great Britain

Hazchem-Code: 2X

National regulations - USA



NFPA Hazard Rating: Health: 3 (Serious) Fire: 0 (Minimal) Reactivity: 0 (Minimal) HMIS Version III Rating: Health: 3 (Serious) Flammability: 0 (Minimal) Physical Hazard: 0 (Minimal) Personal Protection: X = Consult your supervisor JT Baker Storage Color Code: Green (General Storage)

HEALTH	3
FLAMMABILITY	0
PHYSICAL HAZARD	0
	Х

15.2 Chemical Safety Assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Further information

Wording of the H-phrases under paragraph 2 and 3:

H301 = Toxic if swallowed.

- H302 = Harmful if swallowed.
- H314 = Causes severe skin burns and eye damage.
- H318 = Causes serious eye damage.
- H319 = Causes serious eye irritation.

Wording of the R-phrases under paragraph 2 and 3:

- R 22 = Harmful if swallowed.
- R 25 = Toxic if swallowed.
- R 34 = Causes burns.
- R 36 = Irritating to eyes.
- R 41 = Risk of serious damage to eyes.

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Department issuing data sheet

Contact person: see section 1: Dept. responsible for information

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For abbreviations and acronyms, see: ECHA Guidance on information requirements and chemical safety assessment, chapter R.20 (Table of terms and abbreviations).

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